

Good day.

We inform you about the sale of n°1 welded pipe production line:

Category:	Production Line welded pipe
Brand:	OTO MILLS
Year of construction:	1989
Diameter min.:	38 mm.
Diameter max.:	127 mm.
Thickness min.:	1,50 mm.
Thickness max.:	5 mm.
Production Speed:	It can reach 65 Mt/minute
Brando f the welding machine:	Emmedi – 250 KW.
Rollers:	Complete sets of rollers + other additional incomplete sets.



COMPOSITION OF THE LINE:

⇒ Unwinder with hydraulic expansion developer	<ul style="list-style-type: none"> - AC drive motor - Spindle Diameter 450/660 mm. - Capacity 7 tons.
⇒ Header group with shear, bit and TIG welder.	<ul style="list-style-type: none"> - Semi-new group of weld. - Movement with hydraulic cylinders with pit launch. - C.C. Engine 28 KW.
⇒ Storage pit	<ul style="list-style-type: none"> - Motorized adjustable partition - Length 1 m approximatly. - Depth 6 m.
⇒ Pit exit with pinch-roll (pinch pressing roll)	<ul style="list-style-type: none"> - Feed conveyor <p>Composed of:</p> <ul style="list-style-type: none"> - N°5 free rollers. Diam. 100 mm. - N°2+2 lateral rollers. Diam. 200 mm. ridged.
⇒ Formage group	<ul style="list-style-type: none"> - Engine C.C. 150 HP with reducer - N°8 motorized vertical heads. - N°9 passages side passages at neutral point.
⇒ Weld head	<ul style="list-style-type: none"> - N°2 rolls. Diam. 220 mm. - Adjustable and motorized.
⇒ N°2 exit rolls at neutral point	
⇒ Welding machine in H.F.	<ul style="list-style-type: none"> - Brand: EMMEDI - 300 KW
⇒ Cooling tank	<ul style="list-style-type: none"> - N°1 element of 4m & N°1 element of 3 m. - Water recirculation and smoke extraction system.
⇒ Calibration section	<ul style="list-style-type: none"> - N.4 motorized crossings. - N.2 laterals at neutral point. - Engine in C.C. 350 HP
⇒ N°4 Turkish heads	<ul style="list-style-type: none"> - Composed of n° 8 croisières.
⇒ Flying cutting Section	<ul style="list-style-type: none"> - Engine 2800 rpm/min 100HP. - Hydraulic drives. - Moteur hydraulique de 15KW 200 litres.
⇒ Discharge conveyor	<ul style="list-style-type: none"> - Length 23m. - Fully motorized. - Bilateral unloading.
⇒ Pipe unloading section	<ul style="list-style-type: none"> - Length 12 m
⇒ Electrical equipment	<ul style="list-style-type: none"> - In Excellent condition.

Serie Rulli Ø 58

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.									250	242	250	
Ø Int									193	185	193	

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.									250	250	250	
Ø Int									193	193	193	

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	Øv	9/10	10/11	11/12
Ø Est.		220	220	220
Ø Int		163	163	163

1 rullo
275

Rullo	Øv	9/10	10/11	11/12
Ø Est.		220	220	220
Ø Int		163	163	163

Rullo	Sald.	Sald.	G.S.
Ø Est.	232		
Ø Int	175		

Rullo	Sald.	Sald.	G.I.
Ø Est.			
Ø Int			

GP

Villanuova sul Clisid3/05/2018

Serie Rulli Ø 63

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	382	334	442	441	437							
Ø Int												

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	226	241	253	271								
Ø Int	185	186	187	188								

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.	239	243							
Ø Int	154	143							

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.		246							
Ø Int		143							

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.S.
Ø Est.	214		
Ø Int	150		

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.I
Ø Est.			
Ø Int			

GP

Villanuova sul Clisi03/05/2018

Serie Rulli Ø 70

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.								258	267	267	267	268
Ø Int								198	198	198	199	201

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.								268	267	267	267	
Ø Int								197	198	198	199	

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	Ov	9/10	10/11	11/12
Ø Est.	197			
Ø Int	155			

1 rullo 265
2 rullo 235

Rullo	Sald.	Sald.	G.S.
Ø Est.	246	246	278
Ø Int	176	176	

Rullo	Ov	9/10	10/11	11/12
Ø Est.	201			
Ø Int	158			

Rullo	Sald.	Sald.	G.I.
Ø Est.			
Ø Int			

GP

Villanuova sui Clisio3/05/2018

Serie Rulli Ø 76

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	383	383	432	432	436	275	274	277 11				
Ø Int												
Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	238	273	276	274	299							
Ø Int	188	188	188	188	190							

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									
Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.S.
Ø Est.			
Ø Int			

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.I
Ø Est.			
Ø Int			

GP

Villanuova sul Clisi03/05/2018

Serie Rulli Ø 89

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	390	390	450	451	451							
Ø Int												

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	230	295	325	325	326							
Ø Int	194	195	194	195	197							

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									
Ø Int									

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.S.
Ø Est.	238	238	
Ø Int	150	150	

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.I
Ø Est.			
Ø Int			

GP

Villanuova sul Clisio3/05/2018

Serie Rulli Ø 96

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.									281	282	282	282
Ø Int									186	188	189	189

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.									281	282	282	282
Ø Int									186	188	189	189

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.								242	
Ø Int								145	

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.								242	
Ø Int								145	

Rullo	Ov	9/10	10/11	11/12
Ø Est.	206	242	211	206
Ø Int	130	149	136	138

Rullo	Sald.	Sald.	G.S.
Ø Est.	259	259	296
Ø Int	165	165	200

Rullo	Ov	9/10	10/11	11/12
Ø Est.	206	252	211	206
Ø Int	130	149	139	138

Rullo	Sald.	Sald.	G.I
Ø Est.			296
Ø Int			200

GP

Villanuova sul Clisi03/05/2018

Serie Rulli Ø 102

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	388	389	450	452	451	304	302	300	300	300	299	298
Ø Int						195	196	196	199	199	201	201

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	294	348	348	347	348	304	302	300	300	300	299	299
Ø Int	195	195	197	197	197	195	196	196	199	199	201	201

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.	294	289	299	298	266	256	256	257	
Ø Int	149	140	151	149	144	146	149	155	

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.	296	289	299	298	268	256	256	257	
Ø Int	149	140	151	149	146	146	149	155	

Rullo	Ov	9/10	10/11	11/12
Ø Est.	219	254	253	253
Ø Int	159	153	153	155

Rullo	Sald.	Sald.	G.S.
Ø Est.	222	224	316
Ø Int	121	123	219

Rullo	Ov	9/10	10/11	11/12
Ø Est.	219	254	253	254
Ø Int	159	153	153	156

Rullo	Sald.	Sald.	G.I
Ø Est.	261	261	316
Ø Int	159	159	219

GP

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Serie Rulli Ø 114

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.									317	316	316	316
Ø Int									203	203	203	204

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.										316	316	316
Ø Int										203	203	204

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									284
Ø Int									173

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.									284
Ø Int									173

Rullo	Ov	9/10	10/11	11/12
Ø Est.				266
Ø Int				155

Rullo	Ov	9/10	10/11	11/12
Ø Est.				
Ø Int				

Rullo	Sald.	Sald.	G.S.
Ø Est.	290		
Ø Int	185		

Rullo	Sald.	Sald.	G.I
Ø Est.			
Ø Int			

GP

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Serie Rulli Ø 127

Rullo	1 Sup	2 Sup	3 Sup	4 Sup	5 Sup	6 Sup	7 Sup	8 Sup	9 Sup	10 Sup	11 Sup	12 Sup
Ø Est.	385	388	448	448	452	336	333	329	330	330	329	330
Ø Int						199	200	201	204	203	203	204

Rullo	1 Inf	2 Inf	3 Inf	4 Inf	5 Inf	6 Inf	7 Inf	8 Inf	9 Inf	10 Inf	11 Inf	12 Inf
Ø Est.	313	390	390	390	389	335	332	330	330	330	329	330
Ø Int	194	195	193	195	196	198	199	202	204	203	203	204

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.				300	279	279	280	279	290
Ø Int				124	123	143	147	150	166

Rullo	1/2	2/3	3/4	4/5	5/6	5/6	6/7	7/8	Fin.
Ø Est.					279	280	279	279	280
Ø Int					123	144	146	150	162

Rullo	Ov	9/10	10/11	11/12
Ø Est.	240	280	276	280
Ø Int	163	155	152	156

Rullo	Sald.	Sald.	G.S.
Ø Est.	265	265	330
Ø Int	139	139	207

Rullo	Ov	9/10	10/11	11/12
Ø Est.	240	279	276	280
Ø Int	163	155	152	156

Rullo	Sald.	Sald.	G.I.
Ø Est.	313	316	325
Ø Int	288	190	202

GP

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